D225 SERIES

Baling press constructed with prepress flaps, automatic binding system and hydraulic counter press channel for fully automatic bale production.



The prepress flaps in the filling opening of the press close simultaneously, resulting in a closed press channel. Because of this, optimal-weight homogeneous bales are produced without cutting being necessary.

These flaps have been built in such a way that any impacting forces are effectively absorbed. The front flap is smaller in view of the distribution of forces, and is equipped with a knife, so that material between the flaps can be cut. The rear flap is equipped with a fallback mechanism and an anti-blockage switch, which minimizes interventions.

Because of this, materials that are difficult to press can be processed as well. The press ram is equipped with a knife for processing highly expansive materials. Consequently, the press is extremely suitable for processing paper, cardboard, varied material, various plastics and other recyclables.

If constructed with a "Refuse" ram the baler is also capable of pressing domestic waste, wood, straw, hay and textiles. Moreover, several control possibilities provide optimal pressing results with heavy, well shaped and stackable bales.

IMPRESS D 225 D.5V.1.6

IMPRESS D 225 B.5V.1.6

Hydraulic power unit	22	5 165	kW	225	165	kW	
Main pump	3 x 7	5 3×55	kW	3 × 75	3 × 55	kW	
Counter pressure pump	18	5 18,5	kW	18,5	18,5	kW	
Filter pump	7	5 5,5	kW	7.5	5,5	kW	
Oil cooler		3 3	kW	3	3	kW	
Oil tank capacity	390	0 2700	L	3900	2700	L	
Average working cycle time	:	.7 23	Sec	17	23	Sec	

Capacity Dependant on material, input and bale weight.

Material	l weiaht

Material weight				
30 kg/m³	24 20	Ton/h	22 18	Ton/h
60 kg/m³	39 33	Ton/h	36 30	Ton/h
100 kg/m³	53 46	Ton/h	49 42	Ton/h
150 kg/m³	65 56	Ton/h	59 52	Ton/h
200 kg/m³	79 69	Ton/h	74 64	Ton/h
Press stroke volume (without load)	1050 815	m³/h	965 750	m³/h
Operational voltage	400	V/50Hz	400	V/50Hz
Electrical insulation classification	IP55		IP55	
Operational hydraulic pressure	280	bar	280	bar
Press force	2112	kN	2112	kN
Specific Press force pro cm²	16,0	kg/cm²	17,5	kg/cm²
Press stroke	2900	mm	2900	mm
Press channel dimensions	1100 X 1200	mm	1100 X 1100	mm
Dimensions filling hopper LxW	1620 x 1000	mm	1620 x 1000	mm
Optinal dimension filling hoppper LxW	1920 x 1000	mm	1920 x 1000	mm
Press chamber volume	4,4	m³	4,1	m³
Bale length (optional)	1400	mm	1400	mm
Bale weight	up to 1400	kg	up to 1300	kg
Number of binding wires	5 vertical		5 vertical	
	5 horizontal	(optional)	5 horizontal	(optional)
Press weight approx.	63	Ton	58	Ton
Noise level	<85	dB(A)	<85	dB(A)



